

TGL-24MC Centrifuge

User Manual



Drawell International Technology Limited Chongqing Drawell Instrument Co., Ltd. Shanghai Drawell Scientific Instrument Co., Ltd.

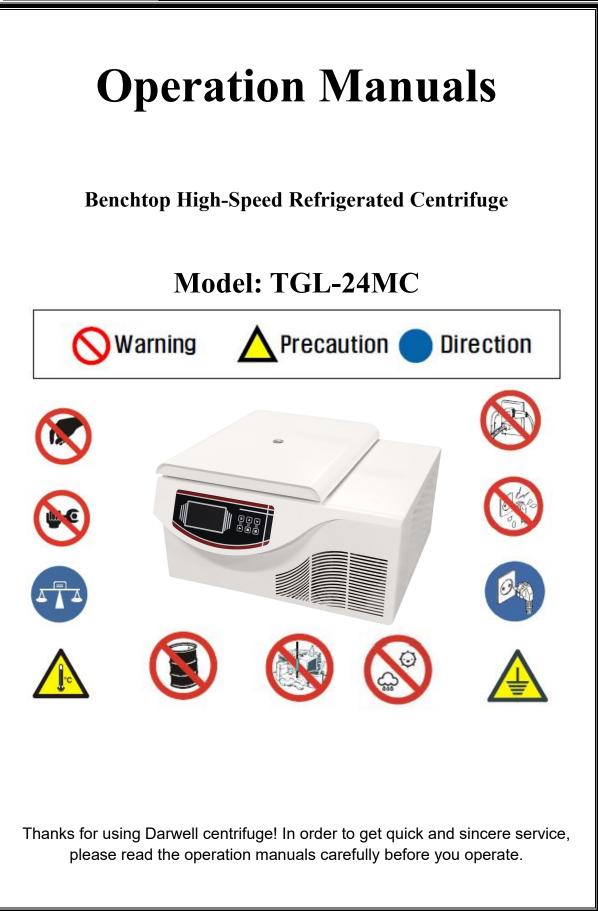
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CONTENTS

Saf	fety Notices1
1.	Model & Name 2
2.	Technical description2
3.	Technical Features2
4.	Technical Data2
5.	Installation & Working Conditions
	5.1. Installation
	5.2. Working Conditions
6.	How to Operate4
	6.1 Installation requirements
	6.2 Rotor Installation4
	6.3 Tubes Installation
	6.4 Preset
7.	Safety Notice
8.	Maintenance8
9.	Trouble Shooting9
10.	Electrical Block
11.	Quality Warranty 10
12.	Quality Certificate12
13.	Packing List13



Safety Notices

We appreciate your business with Drawell Instrument. To prevent any potential accident, please operate centrifuges according to the following safety protocol.

1. Unplug the main power cord, when performing maintenance or when centrifuge is expected not being used for a long period of time.

2. Load the rotor with samples arranged symmetrically. Opposing tubes must be of equal weight. If necessary, use "water blank" tubes to balance sample tubes of unequal weigh. Do not conclude that tubes are balanced by sight over volume. Use the pan balance provided in the centrifuge room for balancing tubes in rotors for the centrifuge.

3. Never exceed the maximum speed posted for the rotor!

4. Never use the rotor that appears damaged (e.g. O-rings missing, scratched, corroded, and cracked).

All centrifuges have the potential risk factors during operation; you must understand the operating procedures and safety precautions for the safe use of centrifuges.

Failed to operate the provisions of this manual may result in personal injury or property damage, be sure to abide by the rules. The Company is not liable for obligations for the consequences are not made in conformity with the rules and operations of this manual.

When start to use the centrifuge machine, please:

- 1. Press Power Switch first after plugged in;
- 2. Check the nut tight and rotors balance
- 3.Operate it according to the Operation Instructions.



1. Model & Name

TGL-24MC Benchtop High-Speed Refrigerated Centrifuge

2. Technical description

TGL-24MC Benchtop High-speed Refrigerated centrifuge, operates on the principle of centrifugal sedimentation for the separation, purification or concentration of solution with different density particles.

The centrifuge consists of housing, centrifugation chamber, drive system, control system and operating display panel, including rotors and tubes as accessory.

3. Technical Features

TGL-24MCcentrifuge, equipped with brushless motor, computer controller, door safety device etc. for simple operation, is widely used in the fields of biochemistry, radio immunity, environment protection, Chinese & western pharmaceutical for particles separation with different density.

4. Technical Data

Max. Speed: 24000r/m Max. Capacity: 4×100ml Speed control Accuracy: ±50r/min Power: AC220V 50Hz 5A

Max. RCF: 47800×g Noise: ≤60dB (A) Temperature control: -20~+40°C

Rotor data

Rotor: According to the customer's request to process various rotor				
Number Max Speed Max RCF Capacity				
NO 1 Angle Peter	24000r/min	47800×g	12×1.5/2ml	
NO.1 Angle Rotor			12×0.2/0.5ml	

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NO.2 Angle Rotor	16000r/min	18200×g	8×5ml
NO.3 Angle Rotor	14000r/min	23120×g	12×10ml
NO.4 Angle Rotor	15000r/min	21800×g	24×1.5/2.2ml
NO.5 Angle rotor	12000r/min	15045×g	48×1.5/2.2ml
NO.6 Angle rotor	14000r/min	18200×g	36×1.5*2.2ml
NO.7 Angle rotor	13000r/min	16760×g	6×50ml
NO.8 Angle rotor	10000r/min	9800×g	4×100ml
NO.9 microplatelet rotor	4000r/min	1400×g	2×2×48holes
NO.10 Angle rotor	8000r/min	9800×g	8×50ml
NO.11 Angle rotor	13000r/min	17000xg	6×30ml
NO.12 Angle rotor	13000r/min	15100xg	12×15ml

Note : Speed and capacity can be customer designed

Installation & Working Conditions 5.

5.1. Installation

a). The centrifuge should be placed on the firm table with four feet contacting the table.

- b).Certain space should be allowed around the centrifuge for idea ventilation.
- c).Power: AC 220V 50Hz 10A with socket capacity > 10A, ground connection should be secured.

5.2. Working Conditions

a). Environment Temperature: $5^{\circ}C \sim 35^{\circ}C$;



b).Relative Humidity: ≤85%;

c). The centrifuge operating room should be free from conductive dust, explosive or corrosive gas

d).Power: AC 220V±22V 50Hz±1Hz, and separate ground connection should be provided in the centrifuge operating room

6. How to Operate

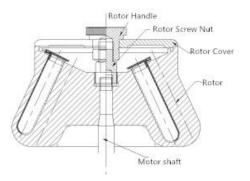
6.1 Installation requirements

Place centrifuge on a steady platform or table. Make four rubber cushions stand in balance to prevent vibration. Otherwise, add some pads to readjust the height up to the requirements (by user).

6.2 Rotor Installation

The drive spindle in the chamber and the inside cones of rotor should be first wiped with a piece of soft and clean cloth, then place the rotor with two hands to the cone side of the drive spindle in the centrifuge chamber, Washer should be placed before tightening the screw nuts.

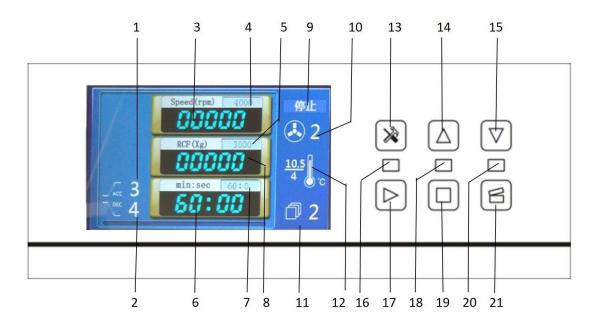
Firstly clasp the symmetric spoke of rotor, and put it on the rotor base vertically and placidly while the rotor bottom's location cone aims at the location cone of drive shaft; then put the flat gasket on the lead screw and screw down the cap nut. At last, hold up the rotor steadily (not shacking) by one hand, and put the solid wrench on the cap nut by another hand. In the mean while turn the wrench for 3 to 6 rounds in clockwise direction until the rotor connects the drive shaft closely.





6.3 Tubes Installation

Place the bracket into the slot of rotor; make sure that the bracket is turning smoothly, tube sets (adaptors) are placed into holes of brackets, the solution to be separated into the tubes. Visually check if the solution in the tubes is roughly equal before putting them into the tube sets



6.4 Preset

1-Dec 2-Acc 3-Real Speed 4- Speed Setting 5- RCF Setting 6-Time Left
7- Setting time 8-Real Speed. 9-running state 10-Rotor No. 11-Program
12-Temperature 13-Set key 14- Increase key 15- Decrease Button
16-Running Indicate Light 17-Start key 18-Stop Indicate Light 19-Stop Key 20-Door
Cover State Indicate Light 21-Door Open Key

a). Rotor type setting

Press [SET] once or continuous times to modify rotor type when "rotor" display window flashing or there is a bright spot at the right and bottom edge in stop status, and then press $[\blacktriangle]/[\nabla]$ to increase or decrease the number.Waiting for 3 seconds, the system will confirm your setting.

Warning: The rotor type should be set according as the installed one.

b). Rotation speed setting:

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Warning: The same rotor can hold buckets and accessories with different speed or RCF value.

Press [SET] once or continuous times to modify speed value when 'SPEED/RCF' display window flashing or there is a bright spot at the right and bottom edge in stop/running status, and then press [▲]/[▼]to increase or decrease the current value. Waiting for 3 seconds, the system will confirm your setting.

c). RCF setting:

Press [SET] once or continuous times to modify RCF value when 'ROTOR' display window shows "F." and 'SPEED/RCF' display window shows the setup RCF value in stop/running status, and then press [▲]/[▼]to increase or decrease the current value.Waiting for 3 seconds, the system will confirm your setting.

d). Temperature setting:

Press [SET] once or continuous times to modify centrifugation temperature when'TEMP' display window flashing or there is a bright spot at the right and bottom edge in stop/running status, and then press $[\blacktriangle]/[\nabla]$ to increase or decrease the current value. Waiting for 3 seconds, the system will confirm your setting.

e). Time setting:

Press [SET] once or continuous times to modify centrifugation time when 'TIME' display window flashing or there is a bright spot at the right and bottom edge in stop/running status, and then press [▲]/[▼]to increase or decrease the current value.Waiting for 3 seconds, the system will confirm your setting.

f). Program memory:

Press [SET] once or continuous times to select the Number of program, then set the parameters according to the above instruction,Waiting for 3 seconds, the system will confirm your program setting. (please memory parameter one by one ,most for 35 programs memory)

g). Acceleration setting:

Press [SET] once or continuous times to modify Acc curve when 'SPEED/RCF' display window shows "ACC X" in stop/running status, and then press $[\blacktriangle]/[\nabla]$ to increase or decrease the current value (The higher the value, the shorter the Acc

time;vice versa). Waiting for 3 seconds, the system will confirm your setting.

h). Deceleration setting

Press [SET] once or continuous times to modify Dec curve when 'SPEED/RCF' display window shows "DEC X" in stop/running status, and then press $[\blacktriangle]/[\lor]$ to increase or decrease the current value(The higher the value, the shorter the Dec time; vice versa). Waiting for 3 seconds, the system will confirm your setting.

i). Start or brake

Press [] after you confirm the setup parameters, and press [] to brake at any time during a run. If you want to know the RCF during a run, press the [RCF] (RCF light should be on) to check RCF value under the current speed. The centrifuge will be back to the running status in 4 seconds automatically.

If you want to know the setup parameters during a run, press the [SET] to check the setup parameters. The centrifuge will be back to the running status in 4 seconds automatically (in the case of no setup revising).

If the time is counted down to "0" or it is stopped automatically for trouble, the centrifuge will brake and stop automatically. When the speed is 0 r/min for model, you can press [STOP] to open the door lid(if the electricity cuts off,insert the special unlock tool into the door opening hole and push it horizontally to open the door lid). Then the buzzer tweets 15 times, and press [RCF] to eliminate the buzz; if you press [STOP] to stop the operation during a run, the buzzer won't tweet.

j). Rotor disassembly: (after finishing adjust or centrifuge)

First clasp the spoke of rotor with one hand, and put the solid wrench on the cap nut by another hand. In the mean while turn the wrench for 3 to 6 rounds in counterclockwise direction to loose the cap nut until the rotor can be separated from driving shaft. If the rotor is not taken out from the drive shaft for a long time and blocked, you can beat the surrounding spoke of rotor several times slightly with wooden or rubber hammer. Then clasp the symmetric spoke of rotor and lift slightly by both hands, and put the rotor on the flat table and ground covered with soft pad.

Warning : All actions on the rotor must be soft for avoiding the damage of driving shafting.

7. Safety Notice

a). The centrifuge will not be allowed to operate under any condition if the speed exceeds the rated speed for the rotor and brackets.

b). The rotor or tube is prohibited for further use if any corrosion or crack occurred.

c). The door will not be allowed to open when the centrifuge is under operation.

d). If the rotor is not in use for three months, it should be subjected to operating for 10 min before it can be allowed to operate at its max speed.

8. Maintenance

a). Dry the centrifuge chamber, rotor and tube with a piece of clean and soft cloth after operation.

b). Check regularly to find if there is any corrosion or crack on the rotor, bracket, tube sets and tubes.

c). Pls heating the temperature of the centrifuge to 25° C to 30° C for 10 minutes after using and make sure it is no more water left in the container so as to avoid the rusting.

If the centrifuge will not be in use for a month, take out the rotor from the chamber, grease the cone side of drive spindle and the center hole of the rotor, and keep the rotor in a dry place.

Error analysis:

Imbalance protection: E1

During a run, the system will be stopped automatically since the high vibration caused by imbalance exceeds extent value and displaying "E1".

Over-speed protection: E2

The system can not work when the setting speed is over max speed. Or, the system will be stopped automatically for actual speed is excess of rotor max speed or the set up speed by 500r/min. "E6" will be then displaying.



Door lid protection: E3

Since the centrifuge runs at high speed, it will not run for the door lid opening. If forcing the door lid open during a run, the system will be stopped automatically and "E3" will be then displaying.

Door open Error during running: E4

Door open during the machine running.

Over-current Ea

(motor power supply is too large, causing large loads due to excessive increases the speed, or drive damage.)

Over-voltage(shutdown) Eb

(DC voltage is too high, causing the rise due to large load speed too fast, or drive damage.)

Under-voltage Ec

(DC voltage is too low, causing the rise due to un-enough speed, or drive damage.)

No Speed trouble: E-7

The centrifuge will not stop when velocity-measuring system is broken, "E7" will display.

Error manipulation: E-8

Before a run error occurs, the system can not work; during a run set wrongly, the setup would be invalid. In stand-by mode press [START] key, "E8" will be then displaying while it can not start.

IPM trouble: E-9

While IPM has trouble, the system can not work and "E9" will be then displaying.

9. Trouble Shooting

1. No power indication after the machine is powered on:

- a). Check if the power supply is OK.
- b). Check if the plug and sockets are well connected.



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- c). Check if the fuse is burned. The correct size of the fuse is F10A250V(Φ 5×20)
- d). Check if the power indicator is burned.
- 2. After power on, the power indication is OK, but the operation of machine is abnormal:
 - a). Check if the time or speed is set .
 - b). Check if the control circuit is normal.

3. Abnormal vibration occurred after starting the machine:

- a). Check if there is any foreign materials in the tube set, check if the solution in the tubes are properly arranged.
- b). Check if the tube set of swing rotor is properly contacted with the bracket.

10. Electrical Block

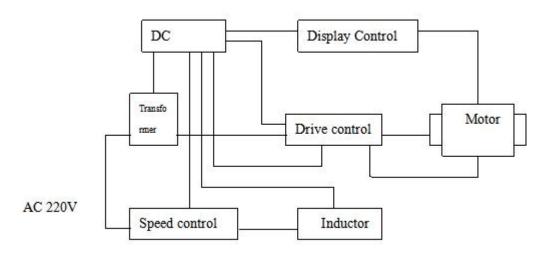


Fig. 2 Electrical Connection Block

11. Quality Warranty

The centrifuge is guaranteed for quality, replace three months after it is sold, free of charge repairing and maintenance for one year after it leaves factory due to the material defects or others caused by the factory. Accessories and technical service are to be provided at any time.



Quality Certificate

Benchtop High-Speed refrigerated Centrifuge TGL-24MC

Max.Speed: 24000r/min

Max.RCF: 47800xg

Serial No: XX2107XF351

It is certified that the centrifuge is passed quality inspection & test .

Test Department:

Date: 2021-July-5



Packing List

Ser.No	Description	Quantity	Remark
1	Centrifuge	1set	\checkmark
2	Rotor	3pcs	\checkmark
3	Certificate	1pcs	\checkmark
4	Operation Instruction	1pcs	\checkmark
5	Packing List	1pcs	\checkmark
6	Solid wrench	1pcs	\checkmark
7	Adapter	1 set	\checkmark

Rotor Option:

Number	Max Speed	Max RCF	Capacity	
NO.1 Angle Rotor	24000r/min	47800×g	12×1.5/2ml	
			12×0.2/0.5ml	
NO.2 Angle Rotor	16000r/min	18200×g	8×5ml	
NO.3 Angle Rotor	14000r/min	23120×g	12×10ml	
NO.4 Angle Rotor	15000r/min	21800×g	24×1.5/2.2ml	
NO.5 Angle rotor	12000r/min	15045×g	48×1.5/2.2ml	
NO.6 Angle rotor	14000r/min	18200×g	36×1.5*2.2ml	
NO.7 Angle rotor	13000r/min	16760×g	6×50ml	\checkmark
NO.8 Angle rotor	10000r/min	9800×g	4×100ml	
NO.9 microplatelet rotor	4000r/min	1400×g	2×2×48holes	
NO.10 Angle rotor	8000r/min	9800×g	8×50ml	
NO.11 Angle rotor	13000r/min	17000xg	6×30ml	
NO.12 Angle rotor	13000r/min	15100xg	12×15ml	\checkmark

Warranty Card



Name & Model	TGL-24MC benchtop High-Speed Refrigerated centrifuge		
Specifications	12*0.5/0.2ml 6*50ml 12*15ml		
Date of Delivery	2021-July		
Address			

Service Records

Date	Contents	Signature	





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